GENERAL NOTES

- Fasteners shall be AASHTO M164 Type 1, mechanically galvanized bolts. Bolts ⁷₈-in. \$\phi\$, holes ¹⁵₆-in. \$\phi\$, unless otherwise noted.
- 2. Calculated weight of Structural Steel = Grade 50 = 400,850lbs ** Grade 36 = 59,940 lbs **
- 3. The Organic Zinc Rich Primer/Epoxy/Urethane paint system shall be used for painting of new structural steel except where otherwise noted. The entire system shall be shop applied, with the exception that the exterior surfaces and bottom of the bottom flange of the fascia beams, masked off connection surfaces, and field installed fasteners, all of which shall be touched up and finish coated in the field. The color of the final finish coat for all interior steel surfaces shall be gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beams shall be Reddish Brown, Munsell No. 2.57R 3/4. See Special Provision for "Cleaning and Painting New Metal Structures".
- 4. No field welding is permitted except as specified in the contract documents.
- Reinforcement bars shall conform to the requirements of ASTM A 706 Gr 60.
- 6. Plan dimensions and details relative to existing plans are subject to nominal construction variations. The Contractor shall field verify existing dimensions and details affecting new construction and make necessary approved adjustments prior to construction or ordering of materials. Such variations shall not be cause for additional compensation for a change in scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price bid for the work.
- 7. Bearing seat surfaces shall be constructed or adjusted to the designated elevations within a tolerance of ^{l}g inch (0.01 ft.). Adjustment shall be made either by grinding the surface or by shimming the bearings.
- 8. Concrete Sealer shall be applied to the new bridge seats at the South Abutment and Pier 3.
- Existing Name Plate shall be cleaned and relocated next to new Name Plate. Cost included with Name Plates.
- 10. Cleaning and painting of the existing structural steel shall be as specified in the special provision for "Cleaning and Painting Existing Steel Structures". All beams, bearings, and other structural steel within 5 ft (measured along the beam) on either side of the proposed deck joints shall be cleaned per Near White Blast Cleaning SSPC-SP10. The exterior surfaces and the bottom flange of the fascia beams shall be cleaned per Commercial Grade Power Tool Cleaning SSPC SP15. All remaining structural steel shall be cleaned per Power Tool Cleaning Modified SSPC-SP3.
- 11. The designated areas cleaned per Near White Blast Cleaning and per Commercial Grade Power Tool Cleaning shall be painted according to the requirements of Paint System 1 OZ/E/U. The designated areas cleaned per Power Tool Cleaning Modified SSPC-SP3 shall be painted according to the requirements of Paint System 2 PS/EM/U. The color of the final finish coat for all interior steel surfaces shall be Gray, Munsell No. 5B 7/1. The color of the final finish coat for the exterior and bottom flange of the fascia beamsshall be Reddish Brown, Munsell No. 2.5YR 3/4.
- 12. The existing structural steel coating contains lead. The Contractor shall take appropriate precautions to deal with the presence of lead on this project.

STATE OF ILLINOIS DEPARTMENT OF TRANSPORTATION

- 13. Any reinforcement bars that are damaged during concrete removal operations for abutments and piers shall be repaired or replaced using approved bar splicer or anchorage system. Cost included to "Concrete Removal".
- 14. Prior to pouring the new concrete deck, all heavy or loose rust, loose mill scale, and other loose or potentially detrimental foreign material shall be removed from the surfaces in contact with concrete. Tightly adhered paint may remain unless otherwise noted. Removal shall be accomplished by methods that will not damage the steel and the cost will be included in the pay item covering removal of the existing concrete.

As directed by the Engineer, existing construction accessories welded to the top flange of beams and girders shall be removed. The weld areas shall be ground flush and inspected for cracks using magnetic particle testing (MT) or dye penetrant testing (PT) by qualified personnel approved by the Engineer.

Any cracks that cannot be removed by grinding $^1\!\!\!/_4$ inch deep shall be identified and reported to the Bureau of Bridges and Structures for further disposition. The cost of removing welded accessories, grinding and inspecting weld areas and grinding cracks will be paid for according to Article 109.04 of the Standard Specifications.

- 15. The Contractor shall test the existing welds by non-destructive methods within 2 ft. of the end of the existing cover plates for cracks after removal of the existing concrete deck. Dye penetrant (PT), magnetic particle (MT), or other approved testing method shall be performed by qualified personnel approved by the Engineer. If cracks are found, report them to the Bureau of Bridges and Structures for disposition. The cost of testing is included in Removal of Existing Concrete Deck. The cost of crack repair, if necessary, will be paid for according to Article 109.04 of the Standard Specifications.
- 16. All information (layout, details, quantities) for C. Abutment 1 is included in sheets 181 thru 184 for S.N. 016-0724.
- 17. Details and quantities for the Strip Seal Joint at C. Abutment 1 are presented in Central Avenue/I-55 Mainline (S.N. 016-0724).
- 18. Slipforming of the Parapets is not allowed.
- 19. Reinforcement bars designated (E) shall be epoxy coated.
- 20. If the Contractor elects to use cantilever forming brackets on the exterior beams or girders, the brackets shall be placed at the same locations as required for the hardwood blocks in Article 503.06(b) of the Standard Specifications. If additional cantilever forming brackets are required, hardwood blocking shall be wedged between the exterior and first interior beam at each of these additional bracket locations.
- 21. A minimum of one air monitor will be required to monitor abrasive blasting operations at this site. See special provisions for "Containment and Disposal of Lead Paint Cleaning Residues."
- 22. The Contractor shall retain the services of an engineering firm prequalified in the IDOT consultant selection category of Highway Bridges Complex, for preparation of the Structural Assessment Report. Contractor's pre-approval shall not be applicable for this project. See Special Provision.

TOTAL BILL OF MATERIAL

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| | 82 | | 82 |
| | 38 | | 38 |
| | | 7910 | 7910 |
| | | | 0.18 |
| | 22 | 3110 | 22 |
| SQ-FT | | 161 | 161 |
| FOOT | 99 | | 99 |
| EACH | | | 1 |
| L SUM | 0.18 | | 0.18 |
| L SUM | 0.55 | | 0.55 |
| | 252 | | 252 |
| | | 268 | 268 |
| FOOT | | | 133 |
| CU YD | | | 116 |
| EACH | | 96 | 96 |
| EACH | 66 | | 66 |
| POUND | 45090 | | 45090 |
| FOOT | 110 | | 110 |
| EACH | 2 | | 2 |
| FOOT | 953 | | 953 |
| | FOOT EACH L SUM L SUM EACH SQ YD FOOT CU YD EACH EACH POUND FOOT EACH | CU YD CU YD SQ YD SQ YD S642.1 CU YD SQ YD S642.1 CU YD SQ YD S51.2 SQ-YD SQ-Y | CU YD 342 CU YD 469.7 SO YD 5642.1 CU YD 956 CU YD 9.3 SO-YD 4309 SO-YD 6005 L SUM 0.08 EACH 23570 EACH 32 L SUM 1 POOT 2799 FOOT 2799 FOOT 2799 EACH 82 EACH 82 EACH 38 SQ-FT 7910 L SUM 0.18 EACH 1 L SUM 0.18 L SUM 0.55 |

** Structural steel furnished under a separate contract shall be erected under pay item Erecting Structural Steel.

The listed weights include structural steel framing comprised of beams, diaphragms, fill plates, connection plates, bolts and steel extensions.

Current Ratings on File for Existing Structure

Inventory: HS 20 Operating: HS 27.3

Live Load Restrictions: No

Inventory and Operationg Ratings and Live Load Restrictions are provided for information only. Inventory and Operating Ratings are based on HS loading and configuration. Live Load Restrictions are based on Illinois legal loads and configurations. The Ratings and Live Load Restrictions are not necessarily representative of capacities to support the Contractor's equipment.

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SHEETS & BILL OF MATERIAL STRUCTURE NO. 016-3241

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